No.: CQC-C1102-2021

# Detailed Implementation Rules for Compulsory Product Certification



Issued on 2021-07-01

Implemented on 2021-07-01

### **CONTENTS**

0	Introduction	. 1
1	Application Scope	. 1
2	Terms and Definitions	. 1
3	Reference Standards for Certification	. 1
4	Certification Mode	. 1
5	Defining the Certification Unit	2
6	Certification Entrustment	2
6.1	Submission and Acceptance of Certification Entrustment	. 2
6.2	Information Required for Certification Entrustment	. 2
6.3	Implementation Schedule	. 3
6.4	Certification Process	
7	Implementation of the Certification	
7.1	Type Test	
7.1.1	Type Test Scheme	
7.1.2	Requirements for Type Test Samples	4
7.1.3	Type Test Items and Requirements	4
7.1.4	Implementation of Type Test	. 5
7.1.5	Type Test Report	. 5
7.2	Enterprise Quality Assurance Capacity and Product Conformity Check (Initial Factory Inspection)	. 5
7.2.1	Basic Principles	. 5
7.2.2	Factory Inspection	. 5
7.2.2.1	COP control plan review	. 5
7.2.2.2	COP on-site inspection	6
7.2.3	Structure and Technical Parameters Check and Inspection	. 7
7.2.4	Factory Inspection Result	. 7
7.2.5	Factory Inspection Time	. 7
7.3	Admissibility of Other Conformity Evaluation Results	. 7
7.4	Certification Evaluation and Decision	8
7.5	Certification Time-limit	. 8
8	Post-Certification Supervision	9
8.1	Post-certification Follow-up Inspection	. 9
8.1.1	Principle of post-certification follow-up inspection	. 9
8.1.2	Content of post-certification follow-up inspection	. 10
8.2	Sampling Testing/Inspection at Production Site	. 10
8.2.1	Principle of sampling testing/inspection at production site	. 10
8.2.2	Content of sampling testing/inspection at production site	. 10
8.3	Market Sampling Testing/Inspection	. 10
8.3.1	Principle of market sampling testing/inspection	. 11
8.3.2	Content of market sampling testing/inspection	. 11
8.4	Frequency and Time of Post-certification Supervision	. 11
8.5	Record of Post-certification Supervision	. 11

8.6	Evaluation on Post-certification Supervision Result	11
8.7	Management of Conformity Parameters	11
9	Certificate	11
9.1	Format and Content of the Certificate	11
9.2	Maintenance of the Certificate	13
9.3	Modification/Extension of the Certificate	13
9.3.1	Basic requirements for certification modification/extension	14
9.3.2	Test and factory inspection for certification modification/extension	14
9.3.3	Information change appropriate to certification modification/extension	14
9.4	Suspension, Cancellation and Revocation of the Certificate	
9.5	Usage of the Certificate	14
10	Certification Mark and Certificate of Conformity (COC)	14
10.1	Certification Mark	14
10.2	Application of the Mark	14
10.3	Certificate of Conformity (COC)	14
11	Charges	14
12	Certification Responsibilities	14
13	Requirements for the Process and Time Limit Concerning Technical Disputes and Claims	14
Appendi	ix 1: Reference Standards and Type Test Items	16
Appendi	ix 2: Provisions on the Administration of Individual Homologation for Motorcycles	22
Appendi	x 2 Annex 1: Structure and Technical Parameters of Products for Individual Homologation	24
Appendi	ix 2 Annex 2: Individual Homologation Test Scheme	30
Appendi	ix 3: Principles for the Classification of Manufacturing Enterprises	38
Appendi	ix 4: List of Information Required for Certification Entrustment	41
Appendi	ix 5: Type Test Scheme	43
Appendi	ix 6: Utilization of Manufacturing Enterprise's Resources	52
Appendi	ix 7: Requirements for the Content of COP Control Plan and Implementation Report	54
	ix 7: Requirements for the Content of COP Control Plan and Implementation Report	

#### 0 INTRODUCTION

The Detailed Implementation Rules of Motorcycle Products (hereinafter referred to as "Detailed Rules") was established in accordance with CNCA-C11-02:2021 "Implementation Rules for Compulsory Product Certification - Motorcycles" (hereinafter referred to as "Implementation Rules"). This document serves as the supporting document for the Implementation Rules and is used together with the Implementation Rules.

Based on the principles of maintaining validity of product certification, improving product quality, serving certification clients and controlling certification risks, this document was developed and issued in accordance with CNCA-00C-003 "Implementation Rules for Compulsory Product Certification - Classified Management, Selection and Determination of Certification Mode for Factories", CNCA-00C-004 "Implementation Rules for Compulsory Product Certification - Utilization of Factory's Testing Resources and Other Certification Results", CNCA-00C-005 "Implementation Rules for Compulsory Product Certification - Requirements for the Factory's Quality assurance capacity", and CNCA-00C-006 "Implementation Rules for Compulsory Product Certification - General Requirements for Factory Inspection" issued by the Certification and Accreditation Administration of the People's Republic of China (hereinafter referred to as "CNCA"), as well as the requirements of documents publicly issued by the China Quality Certification Center (hereinafter referred to as "CQC").

#### 1 APPLICATION SCOPE

For the application scope of motorcycle products, Clause 1 of the Implementation Rules applies.

#### 2 TERMS AND DEFINITIONS

For the terms and definitions about motorcycle products, Clause 2 of the Implementation Rules applies.

For the terms and definitions about certification, the requirements of "Provisions on the Administration of Compulsory Product Certification" and all implementation rules apply.

#### 3 REFERENCE STANDARDS FOR CERTIFICATION

For the reference standards for certification, Clause 3 of the Implementation Rules applies, and the CQC performs certification according to Appendix 1 "Reference Standards and Type Test Items" of this document.

In principle, the latest edition of the referenced standards for certification testing, issued by the national authority for standardization administration, shall apply. Where an applicable standard requires to be added or deleted or other edition and clause(s) of a standard is required, the CNCA announcement appropriate to standard requirements or the technical decisions made by the CNCA Technical Committee on Motorcycles and Their Parts (TC12) shall apply.

In the case where any national laws & regulations and applicable standards concerning safety, environmental protection, energy conservation and protection against unauthorized use of motorcycle products is not included (or included partially) in this document, the producer and manufacturing enterprise shall fulfill the appropriate requirements consciously.

#### 4 CERTIFICATION MODE

The relevant certification mode shall be determined according to Clause 4 of the Implementation Rules.

 Type Test + Enterprise Quality Assurance Capacity and Product Conformity Check (Initial Factory Inspection) + Post-certification Supervision

Type test is based on the tests required to be indicated in the Implementation Rules and this document.

The quality assurance capacity and product conformity of motorcycle manufacturing enterprises



## 中国汽车标准译文库

## The following pages are left blank intentionally.

- ▶ 现成译文,到款即发。
- ▶ 下单前可任取样页验证译文质量。
- ▶ 免费提供正规普通增值税数电发票。
- ▶ 请联系手机/微信: 13306496964/Email: standardtrans@foxmail.com 获取完整译文。
- ▶ 本英文译本为纯人工专业精翻版本,保证语法术语准确率和专业度!
- ▶ 专业源于专注|ChinaAutoRegs 始终专注于汽车标准翻译领域!
- ▶ 「中国汽车标准译文库」已收录上千个现行汽车国家标准和行业标准的英文版译本,涵盖传统燃油车、新能源汽车和摩托车标准化体系!独家打造千万级汽车专业术语库和记忆库。
- ◆ The English Translation of this document (GB, GB/T, QC/T, CNCA, CQC, CAV, etc.) is readily available, and delivered immediately upon payment.
- ◆ You may request for sample pages to your preference before placing an order.
- ◆ Please contact <a href="mailto:standardtrans@foxmail.com">standardtrans@foxmail.com</a> for the complete PDF version in English.
- ♦ Almost all of Chinese automotive/automobile standards, regulations and norms in effect have been included in our well-established database, providing one-stop, up-to-date, efficient and professional solution.